



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2574
Job Sheet 213870



Part No: D2574

Job Qty: 12 pcs

Part Name: Saddle, Aft, In



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/8/20

Job Tracking No:

Due Date: 11/4/20

Created By: Jennifer Renwick

Type: Stock

Description: SIOP

Note: DWG REV F IPP Rev: I As Per RevE 06-01-27 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier			
90	Machining - Issue SN	12 pcs	11/2/20		0.00	0.00	HAAS - 1		52.989	20/10/21
							HAAS - 2			
							HAAS - 3			
							HAAS - 4			
100	HAAS 4 Axis - B4B	12 pcs	11/3/20		1.00	19.35	HAAS - 1 - B4B			DJP 20-10-28
							HAAS - 2 - B4B			
							HAAS - 3 - B4B			
							HAAS - 4 - B4B			
110	Conventional Mill - 1 - B4B	12 pcs	11/3/20		0.00	1.50	Conventional Mill - 1 - B4B			DJP 20-10-28
							Conventional Mill - 2 - B4B			
120	QC 2	12 pcs	11/3/20		0.00	0.00	QC 2 - 1			
							QC 2 - 12			
							QC 2 - 14			
							QC 2 - 17			
							QC 2 - 19			
							QC 2 - 2			
							QC 2 - 20			
							QC 2 - 22			
							QC 2 - 23			
							QC 2 - 25			
							QC 2 - 32			
							QC 2 - 33			
							QC 2 - 35			
							QC 2 - 39			
							QC 2 - 4			
							QC 2 - 40			
							QC 2 - 44			
							QC 2 - 45			
							QC 2 - 48			
							QC 2 - 49			



Dart Aerospace Ltd.
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CANADA
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Container No: S307495



Part: D2574

Job No: 213870

Serial No/Batch: S307495

Revision: Rev.F

Part:

Various STC's

Plex 10/8/20 10:20 AM Dart.Renwick.Jennifer

				QC 2 - 50	
				QC 2 - 51	
				QC 2 - 52	
				QC 2 - 57	
				QC 2 - 62	
				QC 2 - 63	
				QC 2 - 8	
				QC 2 - 66	
				QC 2 - 64	
				QC 2 - 65	
				QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	DJP 20-10-28
				QC 2 - 69	
				QC 2 - 76	
				QC 2 - 86	
				QC 2 - 83	
130	QC 8	12 pcs	11/3/20	0.00 0.00	QC 8 - 12
					QC 8 - 14
					QC 8 - 17
					QC 8 - 20
					QC 8 - 25
					QC 8 - 3
					QC 8 - 32
					QC 8 - 33
					QC 8 - 35
					QC 8 - 39
					QC 8 - 4
					QC 8 - 44
					QC 8 - 45
					QC 8 - 49
					QC 8 - 58
					QC 8 - 8
					QC 8 - 9
					QC 8 - 68
					QC 8 - 67
					QC 8 - 1 (A)
					QC 8 - 47
					QC 8 - 40
					QC 8 - 52
					QC 8 - 23
					QC 8 - 57
					QC 8 - 76
					QC 8 - 61
					QC 8 - 66
					QC 8 - 73
					QC 8 - 82
140	Handfinish - 1-1 Chemical-B4B	12 ✓ pcs	11/3/20	0.00 1.50	Handfinish - 1 - 1 - B4B
					Handfinish - 1 - 2 - B4B
					Handfinish - 1 - 3 - B4B
					Handfinish - 1 - 4 - B4B
					Handfinish - 1 - 5 - B4B
					Handfinish - 1 - 6 - B4B
					Handfinish - 1 - 7 - B4B
					Handfinish - 1 - 8 - B4B
					Handfinish - 1 - 9 - B4B
					Handfinish - 1 - 10 - B4B
					Handfinish - 1 - 11 -

Plex 10/8/20 10:20 AM Dart.Renwick.Jennifer

						B4B	
						Handfinish - 1 - 12 - B4B	
						Handfinish - 1 - 13 - B4B	
						Handfinish - 1 - 14 - B4B	
						Handfinish - 1 - 15 - B4B	
						Handfinish - 1 - 16 - B4B	
						Handfinish - 1 - 17 - B4B	
						Handfinish - 1 - 18 - B4B	
						Handfinish - 1 - 19 - B4B	
						Handfinish - 1 - 20 - B4B	
						Handfinish - 1 - 21 - B4B	
						Handfinish - 1 - 22 - B4B	
150 Powdercoat - 1 White GI(A)- B4B	12 pcs	11/4/20	0.00	0.39		Powdercoat - 1 - B4B	
<i>M 284469.</i> <i>START: 2:35.</i> <i>OUT: 3:20°</i> <i>FINISH: 3:05.</i>						Powdercoat - 2 - B4B	
						Powdercoat - 3 - B4B	
						Powdercoat - 4 - B4B	
						Powdercoat - 5 - B4B	
						Powdercoat - 6 - B4B	
						Powdercoat - 7 - B4B	
						Powdercoat - 8 - B4B	
						Powdercoat - 9 - B4B	
						Powdercoat - 10 - B4B	
160 QC 3	12 pcs	11/4/20	0.00	0.00		QC 3 - 10	
						QC 3 - 13	
						QC 3 - 15	
						QC 3 - 17	
						QC 3 - 18	
						QC 3 - 2	
						QC 3 - 28	
						QC 3 - 3	
						QC 3 - 30	
						QC 3 - 34	
						QC 3 - 36	
						QC 3 - 41	
						QC 3 - 51	
						QC 3 - 58	
						QC 3 - 59	
						QC 3 - 68	
						QC 3 - 9	
						QC 3 - 40	
						QC 3 - 19	
						QC 3 - 43	
						QC 3 - 24	
						QC 3 - 61	
						QC 3 - 81	
						QC 3 - 82	
						QC 3 - 87	
						QC 3 - 47	
170 Packaging 3-1 - Stock - B4B	12 pcs	11/4/20	0.00	0.00		Packaging 3 - 1 - B4B	
						Packaging 3 - 2 - B4B	

DAS NOV 11 2020
 47 NOV 09 2020
 9-89

20-11-11

34 9-89

DAS
 NOV 13 2020 40
 9-89

					Packaging 3 - 3 - B4B ✓	NOV 13 2020 ST 398 DAS 80 9-89
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
					Packaging 3 - 37 - B4B	
					180 QC 21 - SA	DAS 21 9-89 NOV 16 2020
					12 pcs	
					11/4/20	
					0.00 0.00	
					QC 21 - SA - 21	
					QC 21 - SA - 70	
					QC 21 - SA - 9	
					QC 21 - SA - 77	
					QC 21 - SA - 28	

Part Op 100 - (HAAS CNC vertical machine #1) Program Batch No 530715 1-Machine Step No 1 per Folio FA051 and inspect
 Descriptions: per attached Dimension Sheets 2-Machine Step No 2 per Folio FA051 and inspect per attached Dimension Sheets

110 - (Manufacture as per dwg) Machine keyway as per dwg D2573 & D2574

120 - (QC2- Inspect parts off machine FAI/FAIB)

130 - (QC8- Inspect parts - second check)

140 - (Chemical Conversion Coat per QSI005 4.1)

150 - (White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum) START TIME: 2:35 FINISH TIME: 3:00

160 - (QC3- Inspect Part Finish)

170 - (Identify as per dwg & Stock Location: _____)

180 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D6101-005	Saddle Billet	12 pcs (1 ea)	90-Machining - Issue SN	5306678411

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Machining - Issue SN	D6101-005	12	6	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Saddle, Aft Inboard	0.438Inches + 0.005 - 0.000	0.443 0.438		
2	Saddle, Aft Inboard	1.745Inches + 0.010 - 0.000	1.755 1.745		
3	Saddle, Aft Inboard	3.495Inches + 0.010 - 0.000	3.505 3.495		
4	Saddle, Aft Inboard	1.745Inches + 0.010 - 0.000	1.755 1.745		
5	Saddle, Aft Inboard	7.990Inches + 0.020 - 0.000	8.010 7.990		
6	Saddle, Aft Inboard	0.490Inches + 0.020 - 0.000	0.510 0.490		
7	Saddle, Aft Inboard	0.257Inches + 0.005 - 0.000	0.262 0.257		
8	Saddle, Aft Inboard	0.375Inches + 0.005 - 0.000	0.380 0.375		
9	Saddle, Aft Inboard	0.490Inches + 0.020 - 0.000	0.510 0.490		
10	Saddle, Aft Inboard	1.174Inches + 0.010 - 0.000	1.184 1.174		
11	Saddle, Aft Inboard	0.558Inches + 0.020 - 0.000	0.578 0.558		
12	Saddle, Aft Inboard	1.174Inches + 0.010 - 0.000	1.184 1.174		
13	Saddle, Aft Inboard	1.365Inches + 0.010 - 0.000	1.375 1.365		
14	Saddle, Aft Inboard	2.495Inches + 0.010 - 0.000	2.505 2.495		
15	Saddle, Aft Inboard	4.119Inches + 0.010 - 0.000	4.129 4.119		
16	Saddle, Aft Inboard	0.115Inches + 0.020 - 0.000	0.135 0.115		
17	Saddle, Aft Inboard	0.115Inches + 0.020 - 0.000	0.135 0.115		
18	Saddle, Aft Inboard	0.240Inches + 0.020 - 0.000	0.260 0.240		
19	Saddle, Aft Inboard	0.115Inches + 0.020 - 0.000	0.135 0.115		
20	Saddle, Aft Inboard	0.178Inches + 0.020 - 0.000	0.198 0.178		
21	Saddle, Aft Inboard	3.210Inches + 0.040 - 0.000	3.250 3.210		
22	Saddle, Aft Inboard	0.230Inches + 0.020 - 0.000	0.250 0.230		
23	Saddle, Aft Inboard	0.115Inches + 0.020 - 0.000	0.135 0.115		
24	Saddle, Aft Inboard	0.307Inches + 0.005 - 0.000	0.312 0.307		
25	Saddle, Aft Inboard	0.760Inches + 0.005 - 0.000	0.765 0.760		
26	Saddle, Aft Inboard	0.352Inches + 0.020 - 0.000	0.372 0.352		
27	Saddle, Aft Inboard	0.470Inches + 0.060 - 0.000	0.530 0.470		
28	Saddle, Aft Inboard	0.615Inches + 0.020 - 0.000	0.635 0.615		
29	Saddle, Aft Inboard	0.053Inches + 0.020 - 0.000	0.073 0.053		
30	Saddle, Aft Inboard	0.240Inches + 0.020 - 0.000	0.260 0.240		
31	Saddle, Aft Inboard	1.500Inches + 0.020 - 0.000	1.520 1.500		
32	Saddle, Aft Inboard	0.115Inches + 0.020	0.135		

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			- 0.000	0.115
33	Saddle, Aft Inboard	0.240Inches	+ 0.040 - 0.000	0.280 0.240
34	Saddle, Aft Inboard	0.240Inches	+ 0.020 - 0.000	0.260 0.240
35	Saddle, Aft Inboard	2.000Inches	+ 0.020 - 0.000	2.020 2.000
36	Saddle, Aft Inboard	0.023Inches	+ 0.020 - 0.000	0.043 0.023

Plex 10/8/20 10:20 AM Dart.Renwick.Jennifer

DART AEROSPACE LTD	Work Order: 213870
Description: Saddle, Aft Inboard	Part Number: D2574
Inspection Dwg: D2574 Rev. F	Page 1 of 1

Inspect dimensions highlighted on inspection sheet drawing D2574 Rev. E and record below:

Dim	Min	Max	Go/No Go Gauge	Recorded Actual Dimensions				By	Date
				1	2	3	4		
A	0.438	0.443		0.438	0.438	0.438	0.438		
B	1.745	1.755		1.750	1.750	1.750	1.750		
C	3.495	3.505		3.500	3.500	3.500	3.500		
D	1.745	1.755		1.750	1.750	1.750	1.750		
E	7.990	8.010		8.003	8.003	8.003	8.003		
F	0.490	0.510		0.499	0.501	0.500	0.500		
G	0.257	0.262		0.258	0.258	0.258	0.258		
H	0.375	0.380		0.378	0.378	0.378	0.378		
I	0.490	0.510		0.500	0.501	0.500	0.501		
J	1.174	1.184		1.179	1.179	1.179	1.179		
K	0.558	0.578		0.568	0.568	0.567	0.567		
L	1.174	1.184		1.179	1.179	1.179	1.179		
M	1.365	1.375		1.370	1.370	1.370	1.370		
N	2.495	2.505		2.500	2.500	2.500	2.500		
O	4.119	4.129		4.124	4.124	4.124	4.124		
P	0.115	0.135		0.130	0.130	0.130	0.130		
Q	0.115	0.135		0.125	0.125	0.126	0.125		
R	0.240	0.260		0.254	0.252	0.253	0.252		
S	0.115	0.135		0.129	0.128	0.128	0.128		
T	0.178	0.198		0.188	0.188	0.188	0.188		
U	3.210	3.250		3.230	3.230	3.230	3.230		
V	0.230	0.250		0.242	0.242	0.242	0.243		
W	0.115	0.135		0.131	0.131	0.130	0.131		
X	0.307	0.312		0.311	0.311	0.311	0.311		
Y	0.760	0.765		0.762	0.762	0.762	0.762		
Z	0.352	0.372		0.367	0.365	0.366	0.365		
AA	0.470	0.530		0.500	0.500	0.500	0.500		
AB	0.615	0.635		0.623	0.625	0.623	0.624		
AC	0.053	0.073		0.060	0.060	0.060	0.060		
AD	0.240	0.260		0.252	0.251	0.250	0.251		
AE	1.500	1.520		1.510	1.510	1.510	1.510		
AF	0.115	0.135		0.130	0.130	0.130	0.130		
AG	0.240	0.280		0.270	0.270	0.270	0.270		
AH	0.240	0.260		0.253	0.250	0.251	0.250		
AI	2.000	2.020		2.000	2.000	2.000	2.000		
AJ	0.023	0.043							

Accept/Reject

DAS

Measured by: 52	Audited by: [Signature]
Date: 08/10/25	Date: 20/10/29

Rev	Date	Change	Revised by	Approved
B	02.09.27	Re-format; Added Rev. D	KJ	
C	02.10.11	Re-format; Added DT8682, DT8683, DT8684	KJ	
D	05.05.05	Added dimension AI	KJ/RF	
E	05.12.05	Added dimension AJ	KJ/JLM	
F	13.03.07	Dwg Rev updated	KJ	

DART AEROSPACE LTD	Work Order: 213870
Description: Saddle, Aft Inboard	Part Number: D2574
Inspection Dwg: D2574 Rev. F	Page 1 of 1

Inspect dimensions highlighted on inspection sheet drawing D2574 Rev. E and record below:

Dim	Min	Max	Go/No Go Gauge	Recorded Actual Dimensions				By	Date
				5	6	7	8		
A	0.438	0.443		0.438	0.438	0.438	0.438		
B	1.745	1.755		1.750	1.750	1.750	1.750		
C	3.495	3.505		3.500	3.500	3.500	3.500		
D	1.745	1.755		1.750	1.750	1.750	1.750		
E	7.990	8.010		8.003	8.003	8.003	8.003		
F	0.490	0.510		0.497	0.497	0.500	0.499		
G	0.257	0.262		0.259	0.258	0.258	0.258		
H	0.375	0.380		0.378	0.378	0.378	0.378		
I	0.490	0.510		0.500	0.500	0.500	0.502		
J	1.174	1.184		1.179	1.179	1.179	1.179		
K	0.558	0.578		0.567	0.568	0.568	0.568		
L	1.174	1.184		1.179	1.179	1.179	1.179		
M	1.365	1.375		1.370	1.370	1.370	1.370		
N	2.495	2.505		2.500	2.500	2.500	2.500		
O	4.119	4.129		4.124	4.124	4.124	4.124		
P	0.115	0.135		0.130	0.130	0.130	0.130		
Q	0.115	0.135		0.125	0.125	0.125	0.125		
R	0.240	0.260		0.252	0.252	0.252	0.252		
S	0.115	0.135		0.129	0.130	0.129	0.130		
T	0.178	0.198		0.188	0.188	0.188	0.188		
U	3.210	3.250		3.230	3.230	3.230	3.230		
V	0.230	0.250		0.242	0.241	0.240	0.242		
W	0.115	0.135		0.128	0.129	0.130	0.129		
X	0.307	0.312		0.311	0.311	0.3115	0.311		
Y	0.760	0.765		0.762	0.762	0.762	0.762		
Z	0.352	0.372		0.362	0.362	0.362	0.361		
AA	0.470	0.530		0.500	0.500	0.500	0.500		
AB	0.615	0.635		0.621	0.621	0.621	0.621		
AC	0.053	0.073		0.060	0.053	0.055	0.056		
AD	0.240	0.260		0.251	0.250	0.249	0.250		
AE	1.500	1.520		1.510	1.510	1.510	1.510		
AF	0.115	0.135		0.130	0.130	0.130	0.128		
AG	0.240	0.280		0.270	0.270	0.270	0.270		
AH	0.240	0.260		0.250	0.245	0.245	0.245		
AI	2.000	2.020		2.000	2.000	2.000	2.000		
AJ	0.023	0.043		0.033	0.033	0.033	0.033		
Accept/Reject									

Measured by: 52	Audited by: JML
Date: 09/10/29	Date: 20/10/29

Rev	Date	Change	Revised by	Approved
B	02.09.27	Re-format; Added Rev. D	KJ	
C	02.10.11	Re-format; Added DT8682, DT8683, DT8684	KJ	
D	05.05.05	Added dimension AI	KJ/RF	
E	05.12.05	Added dimension AJ	KJ/JLM	
F	13.03.07	Dwg Rev updated	KJ	

DART AEROSPACE LTD	Work Order: 213970
Description: Saddle, Aft Inboard	Part Number: D2574
Inspection Dwg: D2574 Rev. F	Page 1 of 1

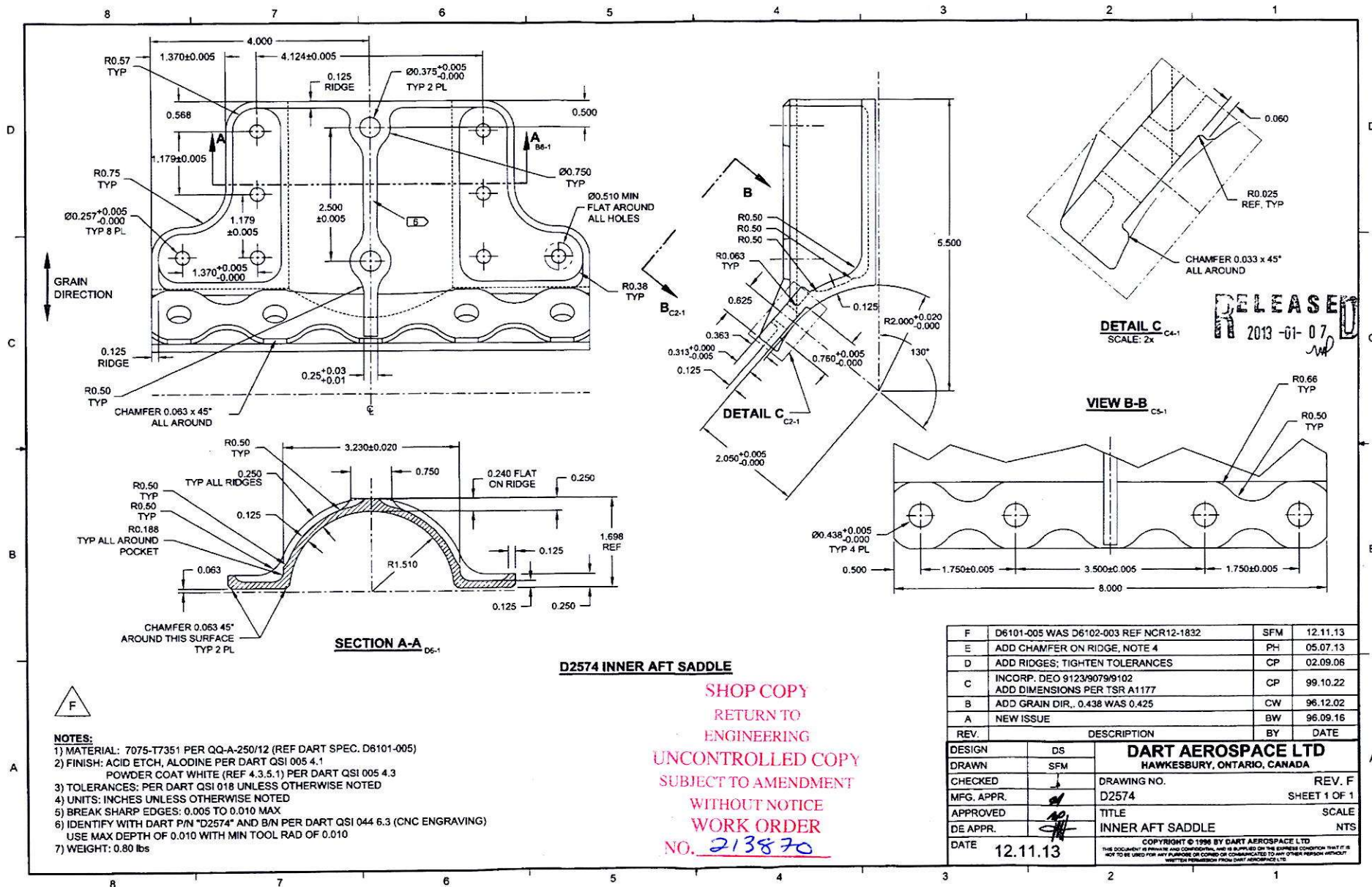
Inspect dimensions highlighted on inspection sheet drawing D2574 Rev. E and record below:

				Recorded Actual Dimensions					
Dim	Min	Max	Go/No Go Gauge	9	10	11	12	By	Date
A	0.438	0.443		0.438	0.438	0.438	0.438		
B	1.745	1.755		1.750	1.750	1.750	1.750		
C	3.495	3.505		3.500	3.500	3.500	3.500		
D	1.745	1.755		1.750	1.750	1.750	1.750		
E	7.990	8.010		8.004	8.004	8.004	8.004		
F	0.490	0.510		0.498	0.497	0.498	0.498		
G	0.257	0.262		0.258	0.258	0.258	0.258		
H	0.375	0.380		0.379	0.379	0.379	0.379		
I	0.490	0.510		0.502	0.501	0.501	0.502		
J	1.174	1.184		1.179	1.179	1.179	1.179		
K	0.558	0.578		0.569	0.568	0.568	0.569		
L	1.174	1.184		1.179	1.179	1.179	1.179		
M	1.365	1.375		1.370	1.370	1.370	1.370		
N	2.495	2.505		2.500	2.500	2.500	2.500		
O	4.119	4.129		4.124	4.124	4.124	4.124		
P	0.115	0.135		0.128	0.127	0.127	0.127		
Q	0.115	0.135		0.124	0.125	0.127	0.126		
R	0.240	0.260		0.250	0.250	0.252	0.253		
S	0.115	0.135		0.130	0.130	0.129	0.129		
T	0.178	0.198		0.188	0.188	0.188	0.188		
U	3.210	3.250		3.230	3.230	3.230	3.230		
V	0.230	0.250		0.242	0.242	0.242	0.242		
W	0.115	0.135		0.128	0.129	0.129	0.129		
X	0.307	0.312		0.311	0.311	0.311	0.311		
Y	0.760	0.765		0.762	0.762	0.762	0.762		
Z	0.352	0.372		0.363	0.361	0.362	0.362		
AA	0.470	0.530		0.500	0.500	0.500	0.500		
AB	0.615	0.635		0.621	0.622	0.622	0.622		
AC	0.053	0.073		0.053	0.060	0.060	0.060		
AD	0.240	0.260		0.250	0.250	0.250	0.250		
AE	1.500	1.520		1.510	1.510	1.510	1.510		
AF	0.115	0.135		0.125	0.125	0.125	0.125		
AG	0.240	0.280		0.270	0.270	0.270	0.270		
AH	0.240	0.260		0.245	0.245	0.245	0.245		
AI	2.000	2.020		2.000	2.000	2.000	2.000		
AJ	0.023	0.043		0.033	0.033	0.033	0.033		
Accept/Reject									

Measured by: <u>DTF</u>
Date: <u>20-10-27</u>

Audited by: <u>[Signature]</u>
Date: <u>20/10/27</u>

Rev	Date	Change	Revised by	Approved
B	02.09.27	Re-format; Added Rev. D	KJ	
C	02.10.11	Re-format; Added DT8682, DT8683, DT8684	KJ	
D	05.05.05	Added dimension AI	KJ/RF	
E	05.12.05	Added dimension AJ	KJ/JLM	
F	13.03.07	Dwg Rev updated	KJ	



Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐		
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)
Description Work Order Deviation		Disposition		Completed By
				Lead hand / Supervisor
				QC / QA Coordinator
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread		
Other/Details:				